

Date: Monday, 12/10/2007 12:04:25 PM  
 User: Kim Johnston

## Process Sheet

|  |                                      |
|--|--------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services               | Drawing Name : PATIENT STOP ASSEMBLY |
| Job Number : 36229   |                                      |
| Estimate Number : 10949                                      |                                      |
| P.O. Number : N/A  | Part Number : D2493                  |
| This Issue : 12/10/2007 S.O. No. : N/A                       | Drawing Number : D2493 REV A         |
| Prsht Rev. : NC  | Project Number : N/A                 |
| First Issue : N/A  | Drawing Revision : A                 |
| Previous Run : 31886   | Material : N/A                       |
| Written By : <u>JA 07.12.10</u>                              | Due Date : 12/21/2007                |
| Checked & Approved By : <u>JA 07.12.10</u>                   | Qty: <u>18</u> Um: <u>4</u> Each     |
| Comment : Est. C 03.01.17 Reformat; Incorporated D2492 KJ/RF |                                      |

## Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

|     |       |                  |
|-----|-------|------------------|
| 1.0 | D2444 | Pip Pin Assembly |
|-----|-------|------------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pip Pin Assembly

Pick:

Qty Part Number Description Batch

2 D2444 Pip Pin

B 36745 x 8

new Batch AS 08/01/14

B36242 x 6 B35206 x 2 B36006 x 8

|     |       |              |
|-----|-------|--------------|
| 2.0 | D2492 | Patient Stop |
|-----|-------|--------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Patient Stop

Pick:

Qty Part Number Description Batch

1 D2492 Patient Stop

36243

AS 08/01/14

|     |           |        |
|-----|-----------|--------|
| 3.0 | AN960JD10 | Washer |
|-----|-----------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

2 AN960JD10 Washer

M105792

Batch Error

AS 08/01/14

|     |           |     |
|-----|-----------|-----|
| 4.0 | MS21042L3 | Nut |
|-----|-----------|-----|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

2 MS21042L3 Nut

M105558

AS 08/01/14

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: PD Date: 28/01/17  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Monday, 12/10/2007 12:04:26 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PATIENT STOP ASSEMBLY

Job Number: 36229

Part Number: D2493

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

MS27039107

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Pick:

Qty Part Number

Description

Batch

2 MS27039-1-07

Screw

M18057 in 2008/1/16

M18059

AS 08/01/14

(18)

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2493.

Identify as D2493

D2492 on BOM as material listed in Step 2.

MF 08-01-14

(18)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/01/15 (18)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

57189

08/01/14

(18)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/01/16

(18)

Job Completion



08-01-17

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

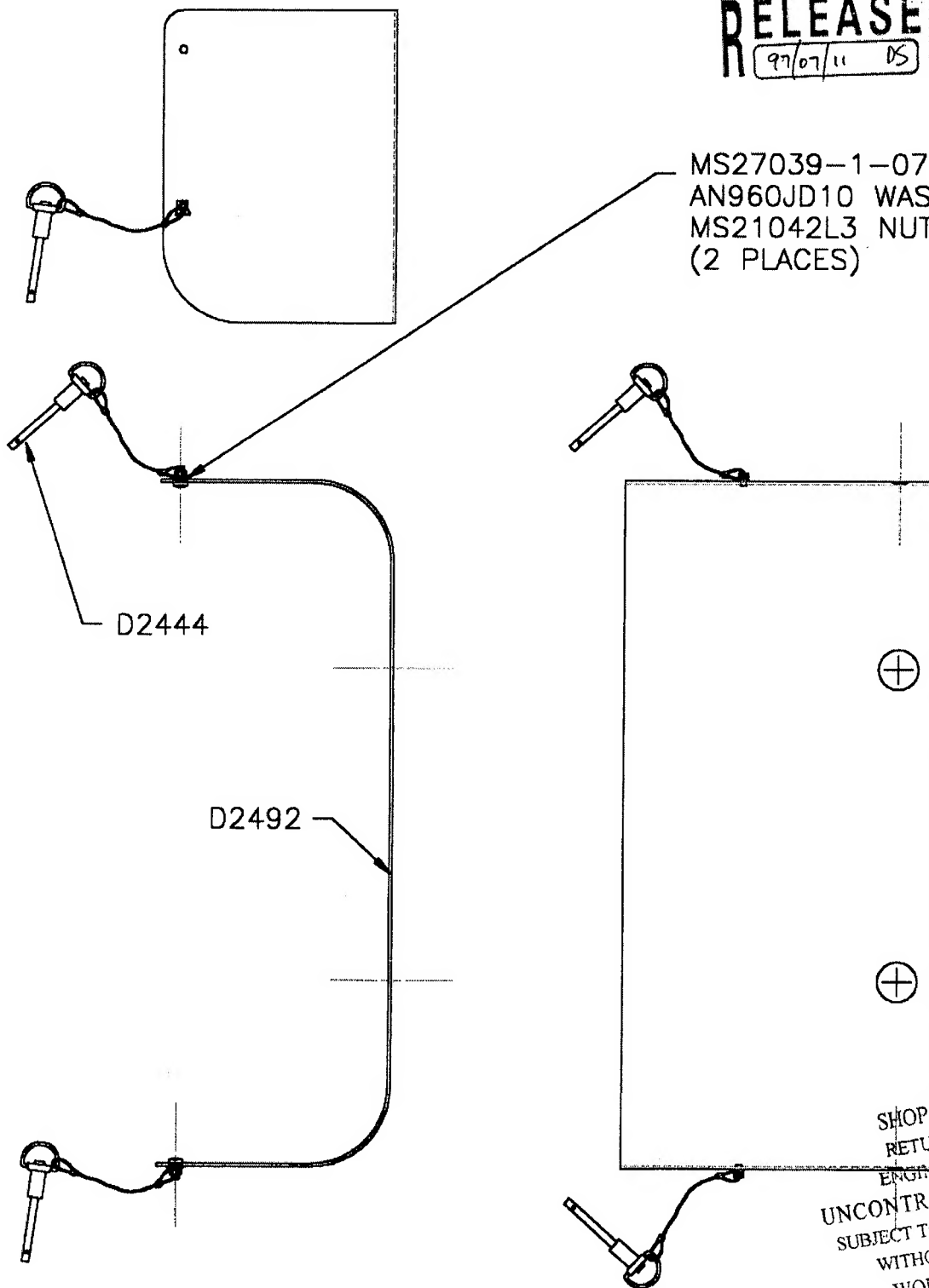
**DART**



|                      |                                |  |                        |
|----------------------|--------------------------------|--|------------------------|
| DESIGN<br>B WILLIAMS | DRAWN BY<br>B WILLIAMS         | DART AEROSPACE LTD<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                        |
| CHECKED<br><i>bw</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br>D2493   | REV. A<br>SHEET 1 OF 1 |
| DATE<br>95:24:10     |                                | TITLE<br>PATIENT STOP ASSEMBLY                               | SCALE<br>1:4           |

**RELEASED**  
97/07/11 DS

MS27039-1-07 SCREW  
AN960JD10 WASHER  
MS21042L3 NUT  
(2 PLACES)



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 36229